





#### FIXED BIOGAS AND LANDFILL GAS ANALYSER | ANAEROBIC DIGESTION

The ATEX and IECEx certified BIOGAS 3000 builds on field proven, robust gas analysis technology to offer cost effective online monitoring with local data outputs.



#### **SECTOR**





#### **APPLICATIONS**

- Agricultural waste
- Biogas upgrading
- Landfill gas monitoring
- Farm waste AD (small scale)
- Gas flaring
- Mixed food waste AD
- Sewage/waste water treatment AD



#### **FEATURES**

- CH<sub>4</sub> CO<sub>2</sub> & O<sub>2</sub>- standard measurements
- H<sub>2</sub>S, H<sub>2</sub> and CO- choice of up to two optional measurements
- Modular design enabling hot-swap for serviceability and onsite maintenance
- User calibration function to maintain accuracy
   & ensure data reliability in extreme temperatures
- ATEX and IECEx certified for use in potentially explosive gas atmospheres zone 2
- ISO / IEC 17025 calibration for optimal accuracy
- Ability to monitor the gas control process before and after desulphurisation
- Continuous monitoring option
- Up to 4 sample points to monitor the complete gas control process
- IP65 rated for weather proofing
- Built in liquid level monitoring with a dedicated alarm to inform the user that the contents of the catchpot requires emptying or an optional automated moisture removal drain
- Gas alarms & fault notifications
- 6 x 4-20mA outputs
- Modbus RTU communication
- Optional Profibus and Profinet communication
- Clear, visual and informative colour display
- Optional heater to extend operating temperature range to-20°C
- Extended Warranty & Service pack options through approved global service centres

#### **BENEFITS**

- Customisable to site requirements
- Zero operational downtime for servicing
- Product reliability and longevity
- Protect expensive capital equipment from damaging gases
- Maximise operational efficiency through optimising the AD process
- Operational within hazardous areas
- Ease of operation, integration and installation
- Minimal through-life costs
- Local support for peace of mind

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# **□ BIOGAS 3000**

### **TECHNICAL SPECIFICATIONS**

GENERAL SPECIFICATION	N					
Number of sampling points	1-4					
Gases to be monitored	CH <sub>4</sub> , CO <sub>2</sub> and O <sub>2</sub> with	th optional H <sub>2</sub> S, H <sub>2</sub> and CO (	choice of up to 5)			
Reading intervals	User definable, wit	User definable, with a continuous <sup>1</sup> CH <sub>4</sub> , CO <sub>2</sub> and O <sub>2</sub> option available				
Operating temperature range	0°C to +50°C witho	0°C to +50°C without heater,-20°C to +50°C with heater				
POWER						
Mains options	110-230 VAC 50/60	) Hz				
 Consumption	155W max.					
Backup memory	Lithium manganese	Lithium manganese dioxide backup battery for memory retention				
GAS RANGES						
Gases measured	CH <sub>4</sub> and CO <sub>2</sub>	By dual wavelength	By dual wavelength infrared cell with reference channel			
	O <sub>2</sub>	By internal electrocl	By internal electrochemical cell			
	H <sub>2</sub> S / H <sub>2</sub> / CO	By internal / externa	By internal / external electrochemical cell			
	Cell	Range	Typical accuracy (range	e : accuracy)*		
Standard gas cells	CH <sub>4</sub>	0-100%	0-70% : ±0.5% (vol)	70-100% : ±1.5% (vol)		
	CO <sub>2</sub>	0-100%	0-60% : ±0.5% (vol)	60-100% : ±1.5% (vol)		
	O <sub>2</sub>	0-25%	0-25% : ±1.0% (vol)			
	Cell	Range	Typical accuracy (range : accuracy)*			
			Internal accuracy	External accuracy		
Optional gas cells	H <sub>2</sub> S	0-50ppm	±1.5% FS	±1.5% FS		
	H <sub>2</sub> S	0-200ppm	±2.0% FS	±1.5% FS		
	H <sub>2</sub> S	0-500ppm	±2.0% FS	±2.0% FS		
	H <sub>2</sub> S	0-1,000ppm	±2.0% FS	±2.0% FS		
	H <sub>2</sub> S	0-5,000ppm	±2.0% FS	±100ppm or 5% of reading (if greater)		
	H <sub>2</sub> S	0-10,000ppm	±5.0% FS	±200ppm or 5% of reading (if greater)		
	СО	0-1,000ppm	±2.0% FS	±3.0% FS		
	H <sub>2</sub>	0-1,000ppm	±2.5% FS	±1.5% FS		
			Range	Response time		
Response time, T90**	CH <sub>4</sub>	≤10 seconds	H <sub>2</sub> S (0-50ppm)	≤30 seconds		
	CO <sub>2</sub>	≤10 seconds	H <sub>2</sub> S (0-200ppm)	≤35 seconds		
	O <sub>2</sub>	≤20 seconds	H <sub>2</sub> S (0-500ppm)	≤35 seconds		
			H <sub>2</sub> S (0-1,000ppm)	≤35 seconds		
	H <sub>2</sub>	<90 seconds	H <sub>2</sub> S (0-5,000ppm)	≤40 seconds		
	СО	<30 seconds	H <sub>2</sub> S (0-10,000ppm)	≤40 seconds		
** Times are taken from the po	pint gas enters the BIOG	GAS 3000 module. Sample ti	mes will vary depending on le	ngth of sample pipe		
Cell lifetime	O <sub>2</sub> cell is 3 years in	air, all other cells 2 years in	air			

## **□ BIOGAS 3000**

### TECHNICAL SPECIFICATIONS CONTINUED

PUMP				
Flow	300ml / min typically			
Flow-fail point	Flow rate less than 75ml/min or vacuum greater than 350mbar			
Maximum vacuum restart	-375 mbar			
COMMUNICATIONS				
Output channels	Up to six analogue 4-20mA output channels that are user configurable for current sink or source inputs plus Modbus RTU digital output.			
	Optional Profibus module			
	Optional Profinet module			
Alarm notifications	1 x fault relay			
	7 x user-configrable alarms that can trigger a relay when above or below a set value. In addition, one can be used to indicate to the operator when the catchpot is full and requires emptying.			
Relay outputs	Single pole changeover 6A 24Vdc relay volt free			
ENVIRONMENT CONDIT	IONS			
Operating pressures	-350 mbar to +350 mbar			
IP rating	IP65			
Humidity	0-95% non-condensing humidity			
PHYSICAL				
Weight	36.5kg			
Size	650 x 600 x 210mm (with supplied wall mounting brackets)			
Enclosure	Stainless steel, 600 x 600 x 210mm, IP65 rated			
Operation keys	Alpha-numeric keypad with 'tactile' membrane			
Display	Ultra-clear high resolution 4.3" full colour TFT			
Moisture removal filters	User replaceable microfibre filter and 2.0µm ptfe water traps			
Heater option	Optional 100W mains powered ATEX certified heater for 110V or 230V mains supply			
CERTIFICATION RATING				
ISO17025	Calibrated under UKAS accreditation (certificate number 4533)			
ATEX / IECEx marking	II 3G Ex nA nC IIA T1 Gc (-20°C ≤ Ta ≤ +50°C)			
BS EN 61010-1:2010	Safety requirements for electrical equipment for measurement, control, and laboratory use			
BS EN 50270:2006	Electromagnetic compatibility- electrical apparatus for the detection and measurement of combustible gases, toxic gases or oxygen			

<sup>&</sup>lt;sup>1</sup> Continuous option will include a minimum 3 minute daily air purge











## ☐ BIOMETHANE 3000 @eotech





#### FIXED BIOMETHANE ANALYSER | BIOGAS UPGRADING

The BIOMETHANE 3000 is designed for high accuracy methane and oxygen readings for biomethane applications, providing customers with the peace of mind that at first stage production, they will have quality readings above the 95% methane level and below the 1% oxygen level.





#### **SECTOR**

Biogas upgrading

#### **APPLICATIONS**

- Biogas upgrading
- Agricultural waste
- Farm waste AD
- Mixed food waste AD
- Sewage/waste water treatment AD
- Vehicle fuel
- Biomethane productions



#### **FEATURES**

- CH<sub>4</sub> improved accuracy 90-100%
- O<sub>2</sub> improved accuracy below 1% to 2 d.p
- Modular design enabling hot-swap for serviceability and onsite maintenance
- Fully automated calibration function to maintain CH<sub>4</sub> accuracy and ensure data reliability in extreme temperatures
- ATEX and IECEx certified\* for use in potentially explosive gas atmospheres - zone 2
- ISO / IEC 17025 calibration for optimal accuracy
- Continuous monitoring of 1 sample point
- IP65 rated for weather proofing
- Built in liquid level monitoring with a dedicated alarm
- Optional automated moisture removal drain
- Dedicated alarm to inform the user that the auto calibration needs attention
- Gas alarms & fault notifications
- 6 x 4-20mA outputs
- Modbus RTU communication
- Optional Profibus, Profinet and Ethernet communication
- Clear, visual and informative colour display
- Wide operating temperature range
- Extended Warranty & Service pack options through approved global service centres
- Heater as standard

#### **BENEFITS**

- Customisable to site requirements
- Protects against O<sub>2</sub> issues
- Zero operational downtime for servicing
- Product reliability and longevity
- Prevents the risk of injecting poor quality gas into the grid network
- Maximise operational efficiency through optimising the AD process
- Operational within hazardous areas
- Ease of operation, integration and installation
- Minimal through-life costs
- Local support for peace of mind

## **□ BIOMETHANE 3000**

### **TECHNICAL SPECIFICATIONS**

GENERAL SPECIFICATION	ı						
Number of sampling points	1	1					
Gases to be monitored	CH <sub>4</sub> , CO <sub>2</sub> and O <sub>2</sub> wit	th optional H <sub>2</sub> S, H <sub>2</sub> and CO (d	choice of up to 4)				
Reading intervals	Continuous¹ CH <sub>4</sub> , C	Continuous <sup>1</sup> $CH_4$ , $CO_2$ and $O_2$ measurement with user definable fourth gas reading					
Operating temperature range	-20°C to +50°C						
POWER							
Mains options	110-230 Vac 50/60 Hz						
Consumption	155W maximum						
Backup memory		e dioxide backup battery for	memory retention				
GAS RANGES	Eleman manganese	e dioxide backup battery for	memory retention				
Gases measured	CH <sub>4</sub> and CO <sub>2</sub>	CH <sub>4</sub> and CO <sub>2</sub> By dual wavelength infrared cell with reference channel					
	O <sub>2</sub>		By internal electrochemical cell				
	H <sub>2</sub> S / H <sub>2</sub> / CO	By external electrochemical cell					
	Cell	Range	Typical accuracy	Typical accuracy (range : accuracy)*			
Standard gas cells	CH <sub>4</sub>	0-100%	0-100% : ±0.5% (	0-100% : ±0.5% (vol)			
	CO <sub>2</sub>	0-100%	0-60% : ±0.5% (v	0-60% : ±0.5% (vol) 60-100% : ±1.5		% : ±1.5% (vol)	
	O <sub>2</sub>	0-25%	0-1%: ±0.05% (vol)			2-25%: ±1.0% (vol)	
	Cell	Range	Typical accuracy (range : accuracy)*		)*		
			Module cell	Module cell		System cell	
Optional gas cells	H <sub>2</sub> S	0-50ppm	±1.5% FS	±1.5% FS ±1.5% FS		-S	
	H <sub>2</sub> S	0-200ppm	±2.0% FS	±2.0% FS ±1.5% FS		S	
	H <sub>2</sub> S	0-500ppm	±2.0% FS	±2.0% FS ±2.0%		-S	
	H <sub>2</sub> S	0-1,000ppm	±2.0% FS	±2.0% FS ±2.0%			
	H <sub>2</sub> S	0-5,000ppm	±2.0% FS	±2.0% FS ±100ppm or 5' reading (if great			
	H <sub>2</sub> S	0-10,000ppm	±5.0% FS	±5.0% FS ±200ppm or 5% reading (if great			
	СО	0-1,000ppm	±2.0% FS	±2.0% FS		±3.0% FS	
	H <sub>2</sub>	0-1,000ppm	±2.5% FS	±2.5% FS		±1.5%	
	Range	Response time	Range		Respon	se time	
Response time, T90**	CH <sub>4</sub>	≤10 seconds	H <sub>2</sub> S (0-50ppm)	H <sub>2</sub> S (0-50ppm)		≤30 seconds	
	CO <sub>2</sub>	≤10 seconds	H <sub>2</sub> S (0-200ppm)	H <sub>2</sub> S (0-200ppm)		≤35 seconds	
	O <sub>2</sub>	≤10 seconds	H <sub>2</sub> S (0-500ppm)	H <sub>2</sub> S (0-500ppm) ≤35 s		onds	
	H <sub>2</sub>	<90 seconds	H <sub>2</sub> S (0-1,000ppm	H <sub>2</sub> S (0-1,000ppm) ≤35 sec		onds	
	СО	<30 seconds	H <sub>2</sub> S (0-5,000ppm	H <sub>2</sub> S (0-5,000ppm) ≤40 seconds		onds	
			H <sub>2</sub> S (0-10,000ppr	H <sub>2</sub> S (0-10,000ppm) ≤40 seconds		onds	

<sup>\*</sup>Plus accuracy of calibration gas used

<sup>\*\*</sup>Times are taken from the point gas enters the BIOMETHANE 3000 module. Sample times will vary depending on length of sample pipe

<sup>&</sup>lt;sup>1</sup> The process will be paused during an auto calibration

## **□ BIOMETHANE 3000**

### TECHNICAL SPECIFICATIONS CONTINUED

PUMP	in the control of the				
Flow	300ml / minute typically. Please note that the default operation of the pump is always off and uses the positive pressure of the gas at the sample point				
Flow-fail point	Flow rate less than 75ml / minute or vacuum greater than 350 mbar				
Maximum vacuum restart	-375 mbar				
COMMUNICATIONS					
Output channels	Up to six analogue 4-20mA output channels that are user configurable for current sink or source inputs plus Modbus RTU over RS-485				
	Optional Profibus, Profinet or Ethernet module				
Alarm notifications	1 x fault relay				
	7 x user-configurable alarms that can trigger a relay when above or below a set value and one to inform the operator of the results of the autocalibration. In addition, one can be used to indicate to the operator when the catchpot is full and requires emptying				
Relay outputs	Single pole changeover 6A 24Vdc relay volt free				
ENVIRONMENT CONDIT	TIONS				
Operating pressures	-350 mbar to +350 mbar*				
IP rating	IP65				
Humidity	0-95% non-condensing humidity				
PHYSICAL					
Size	650 x 600 x 210mm (with supplied wall mounting brackets) per enclosure (2 enclosures)				
Weight	Maximum 36.5kg per enclosure				
Enclosure	Stainless steel, 600 x 600 x 210mm, IP65 rated				
Operation keys	Alpha-numeric keypad with 'tactile' membrane				
Display	480 x 272 pixel RGB TFT display, 96mm x 55mm				
Moisture removal filters	User replaceable microfibre filter and 2.0µm PTFE water traps				
Heater	100W mains powered ATEX certified heater for 110V or 230V mains supply				
CERTIFICATION RATING					
ISO17025	Calibrated under UKAS accreditation (certificate number 4533)				
ATEX / IECEx marking					
BS EN 61010-1:2010	Safety requirements for electrical equipment for measurement, control, and laboratory use				
BS EN 50270:2006	Electromagnetic compatibility- electrical apparatus for the detection and measurement of combustible gases, toxic gases or oxygen				

<sup>\*</sup>Pressures will need regulating in order not to damage the system. This is the responsibility of the user.

















### FIXED GAS ANALYSER | ANAEROBIC DIGESTION

Easy to self-install, operate and maintain, the BIOGAS 300 is a cost effective fixed system biogas analyser for CH4 monitoring. Ideal for 500kW or reduced scale Anaerobic Digestion plants, from agricultural to food waste typical applications.







#### **SECTOR**



#### **APPLICATIONS**

- Farm waste AD (small scale)
- Mixed food waste AD
- Agricultural waste (small scale)



#### **FEATURES**

- Simple to operatepush button operation
- 0-100% CH4 measurement
- Single sample point monitoring
- Easy to read backlit display through transparent enclosure door
- Last reading stored for on-screen viewing
- IP65 rated ABS enclosure
- Modbus data output

#### **BENEFITS**

- No training required
- Zero service downtime, optional hot-swap
- Simple user calibration
- Field proven technology
- Quick and easy self-installation
- Low cost of ownership
- Compact self-contained system

#### **OPTIONS**

(AVAILABLE AT PURCHASE OR LATER)

- 4-20mA output (with optional isolator) as an alternative to Modbus
- Pumped version

## **□ BIOGAS 300**

### **TECHNICAL SPECIFICATIONS**

GENERAL SPECIFICATION			
Number of sampling points	1		
Gases monitored	CH <sub>4</sub>		
Sample pressure	Non-pump version suitable for +10 to +50 mb sample points Pumped version suitable for-100 to +350 mb sample points		
Operating temperature range	0°C to +50°C		
Detects low flow and blockages			
Reading obtained by user pressing	g sample button		
POWER			
Mains	110-240 Vac 50/60 Hz		
Power	12W		
Real time clock back up	Lithium manganese dioxide coin cell		
GAS RANGES			
Gases measured	CH <sub>4</sub>	By dual wavelength infrared cell with reference channel	
Range	CH <sub>4</sub>	0-100%	
Typical accuracy- after calibration*	CH <sub>4</sub>	±2.0% vol	
Response time, T90	CH <sub>4</sub>	120 seconds**	
PUMP (OPTIONAL)			
Flow	100ml/min typically		
Maximum vacuum restart	-100mb		
Maximum sample pipe length	50 meters***		
COMMUNICATION OPTION	IS		
Output channels	Modbus (as standard) 4-20mA current sink (optional) 4-20mA current source via a loop powered isolator (optional)		
PHYSICAL			
Weight	max 10 kg		
Size	500 x 400 x 200mm		
Enclosure	ABS, IP65 rated (with supplied wall mounting brackets)		
Operation keys	Tactile five button membrane keypad and sample button		
Display	Liquid crystal display with 20 x 2 characters and white LED backlight		
Moisture removal filters	User replaceable inline PTFE filter and coalescing filters		
COMPLIANCE			
BS EN 61010-1: 2010	Safety requirements for electrical equipment for measurement, control, and laboratory use. Part 1: General requirements		
BS EN 50270: 2006	Electromagnetic compatibility- electrical apparatus for the detection and measurement of combustible gases, toxic gases or oxygen		

- \* Plus accuracy of calibration gas used.
- \*\* T90 taken from point gas enters the system at ambient pressure and 100ml / min flow rate. Different applications will increase or decrease time accordingly.
- \*\*\* Note: sample pipe length will affect response times.